

WORKSHEET C-4WB

RETAINERS (RETAINING RINGS) –6 in.

REQUIREMENTS: Check Planeness			
Check Frequency	Last Checked	Date of Check	Next Check
12 Months			

GAGELIST ID: _____

ASSET ID: _____

SERIAL NUMBER: _____

MODEL NUMBER/MANUFACTURER: _____

CHECK REFERENCE: PROCEDURE C-4: ASTM: C1231

TRACEABLE MEASURING AND TEST EQUIPMENT USED FOR CHECK:

Equipment Name	Serial or ID Number
Caliper (0.001")	
Feeler Gauge (0.0005")	

CHECK TABLE:

ID	Diameter, in.	General Condition	Depth of Inside Ring Cavity, 1.0 ±0.1 in.	Internal Diameter, 102% to 107% of cylinder diameter	Planeness of Surfaces within ±0.002 in. that contact Bearing Blocks	Bearing surfaces of the retainers free from gouges, grooves, or indentations ≥ 0.010 in. deep or ≥ 0.05 in ² . in surface area

RESULTS:

Equipment Status Upon Receipt: Conforms _____ Nonconforming* _____

* Who Was Notified? _____ Corrective Action _____

Equipment Status After Adjustment: Conforms _____ Nonconforming _____

Check Performed By: _____ Check Checked By: _____